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Encoding and controlling of two droplet trains in a microfluidic network with the loop-like structure

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Abstract A theoretical model is derived mathematically for the encoding and controlling of the navigating of two droplet trains in a microfluidic network with a loop-like structure. The model reveals the relationship between the new outlet droplet train's arrangement information (output signals) and the parameters including the two droplet trains' input signals (droplet intervals), tuning flow rates, etc. The theoretical results are compared with the experimental results and they agree with each other. We find that every tuning flow rate corresponds to a certain output signal and a new droplet train can be obtained accurately. The generation orders of the successive droplets of the new droplet train remain unchanged within a certain range of the tuning flow rates. This work can be a useful reference for traffic controlling of two or more droplet trains in many microfluidic networks including the loop structure; the output signal of this work can be the input one for the next level which makes the multilevel studies possible. In

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addition, this study can help to promote the effective fusion of droplets and further the biological and chemical applications on droplet microfluidics.

Keywords Droplet trains · Encoding · Loop-like structure · Droplet intervals · Fusion

1 Introduction

Droplet microfluidics has many applications in chemistry, biology, medical science and material synthesis (Song et al. 2003; Brouzes et al. 2009; Huebner et al. 2007; Takinoue and Takeuchi 2011; Mazutis et al. 2009; Bogojevic et al. 2012; Miller et al. 2012; Liu et al. 2012). One interesting application based on microfluidic droplets or bubbles is to conduct logic functions operations and information encoding and decoding (Prakash and Gershenfeld 2007; Fuerstman et al. 2007). Prakash and Gershenfeld (2007) proposed bubble logic operations of AND/OR/NOT gates, a toggle flip-flop, a ring oscillator and timing restoration in special microfluidic devices. Fuerstman et al. (2007) realized the operations of encrypting and decrypting signals within a microfluidic encoding/decoding loop device, by treating the droplet intervals as the coded signals. In those microchannel networks, the presence of junctions, bypasses and loops notably increase the complexity of the fluid dynamics of droplets, sometimes resulting in multiperiodicity and multistability (Jousse et al. 2006; Belloul et al. 2009; Jeanneret et al. 2012; Wu et al. 2012; Gleichmann et al. 2014).

One of the key challenges in droplet applications is how to effectively control droplets motion after their generation in microfluidic devices. Much work has been done for generation, splitting, sorting, fusion and traffic control of droplets (Thorsen et al. 2001; Anna et al. 2003; Murran and Najjaran 2012; Cristobal et al. 2006; Link et al. 2006; Zhou and Yao 2013; Barbier et al. 2006; Fu et al. 2014; Gleichmann et al. 2014). Theoretical models are also proposed to explain and predict the dynamic behaviors of droplets. and thus provide better controlling of droplet traffic. In theoretical analysis, the relationship of pressure ΔP , flow rate Q and flow resistance R, $\Delta P = RQ$, is similar to the Ohm's law in electric circuit and often used to simulate, optimize and predict the droplet motion in microchannels (Ajdari 2004; Schindler and Ajdari 2008; Song et al. 2012; Maddala et al. 2013; Zanella and Biral 2014). Jousse et al. (2006) derived a compact model of multiphase liquid-liquid flow in fluidic networks by using the electrical analogy between laminar flow and electric current. Schindler and Ajdari (2008) proposed a simplified model to find robust dynamical behavior of droplets and quantify its response to the changes in flow conditions and geometrical parameters of the microchannels. Belloul et al. (2009) studied the competition mechanism between local collision for small droplets and collective hydrodynamic feedback for large ones. Wu et al. (2014) studied bubble coalescence at the T-junction. They observed colliding and squeezing coalescence and investigated the coalescence efficiency by changing the capillary number, bubble size, liquid viscosity and so on.

In addition, a droplet may either split into smaller daughter droplets at large capillary numbers (Song et al. 2003; Link et al. 2004) or choose to enter the channel that has the instantaneous maximum flow rate (Sessoms et al. 2009; Engl et al. 2005) when reaching a junction in microchannels. Salkin et al. (2013) found that the breakup of droplets is affected by the additional presence of droplets in downstream channels and the slug-to-slug interactions, so it is with the breakup of bubbles at a microfluidic T-junction (Fu et al. 2014), and the flow resistance due to droplets or bubbles should be considered for the design of microfluidic devices. The essentially nonconstant flow resistance of each droplet is determined by the viscosity ratio of the two fluids, droplet volume, velocity and other parameters. Although many studies assume a constant one and can obtain the essential characteristics of the droplet dynamics as an approximation for analysis (Schindler and Ajdari 2008; Cybulski and Garstecki 2010; Bithi and Vanapalli 2010; Garstecki 2010), droplets motion will still result in nonlinear change of the flow resistance of microchannels and affect the flow rates of the channels and later choices of droplets at the junctions in turn. Actually, this problem is a complex nonlinear feedback regulation one (Sessoms et al. 2009; Engl et al. 2005), which brings great difficulties to the setup of theoretical models even for the droplet dynamics in the simple microfluidic devices (Willaime et al. 2006; Garstecki et al. 2005), and more research work including the usage of innovative analytical methods should be done.

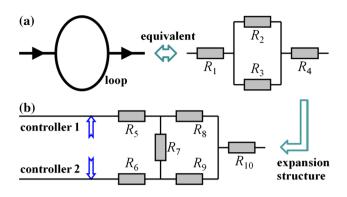


Fig. 1 a Schematic of the loop structure and its equivalent electrical circuit. **b** The expansion circuit structure which can achieve two droplet trains' input and operation. R_1 - R_{10} are the corresponding flow resistances

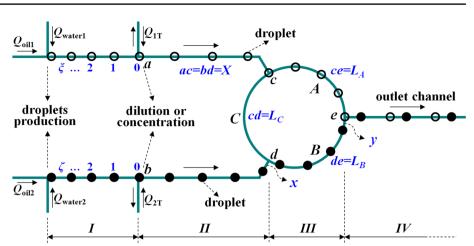
Otherwise, the relative time or space intervals of highly monodisperse droplets remain unchanged in the same microchannel and thus can form encoding signals in the channel-based microflow systems (Behzad et al. 2010; Fuerstman et al. 2007); but the fusion of the droplets in this condition is difficult. On the contrary, polydispersity of droplets cannot form constant encoding signals because of the difference in droplet velocities, and it may lead to uncontrolled fusion (Mazutis and Griffiths 2009). The fusion is a basic and crucial step for droplets as microreactors, and the fusion efficiency depends on the proximity extent of the droplets (Niu et al. 2009; Ahn et al. 2006; Mostowfi et al. 2007; Wu et al. 2014), so droplets encounter controlling is important.

Previous work about droplet encoding and fusion is independent; here we concern highly monodisperse droplets in microdevices and combine both encoding and encounter behaviors of droplets together. We believe that a certain interval means encoding signals, while encounter means fusion in theory in the outlet channel, so we take droplets fusion as the special case of their encoding. Another motivation of this research work is that droplet encoding research is often confined to one droplet train passing a loop (Jousse et al. 2006; Fuerstman et al. 2007; Belloul et al. 2009; Labrot et al. 2009; Jeanneret et al. 2012; Wu et al. 2012). Controlling of two droplet trains has more extensive applications. Zheng et al. (2004) used two droplet trains for the first time to form droplet pairs and index the composition of droplets, and they applied this technology for the screening conditions of the protein crystallization. Okushima et al. (2004) used the two droplet trains to produce double emulsions with different inner compartments, which can be applied for the analysis of confined chemical reactions, biological screening, drug delivery systems and so on.

Fig. 2 Schematic of the microfluidic network. The network contains two T-junctions which generate two droplet trains, two dilution or concentration modules, a loop-like structure and one outlet channel. After generation, droplets undergo four stages *I*, *II*, *III* and *IV*; finally, they leave the network from the outlet channel with dif-

ferent patterns. Droplets are represented with *black hollow* and

solid circles. Related parameters are marked in the schematic



It is believed that a loop device can be looked as an electrical circuit as shown in Fig. 1a. For one input channel correspondingly to one droplet train, we think Fig. 1b can be an expansion structure for encoding research of two droplet trains. Meanwhile, we impose two controllers to add the flexible manipulation; the controllers can be dilution or concentration modules and the imposed controlling flow rates can be called tuning flow rates (Sessoms et al. 2009; Yamada et al. 2008). We do mathematical analysis and establish an effective and robust theoretical solution to study the droplet dynamics correspond to the expansion structure (Fig. 1b), and all of these are to achieve our droplet encoding and fusion research thought. What we want to get is an analytical model which can give the control conditions of the two droplet trains' outlet information and can guide the realizations of droplet logic functions and fusion behaviors. After analysis, we find the model can also control droplets of different generation sequences to reach the specified dynamic locations to form information. A waterin-oil (W/O) droplet microfluidics experiment is also done

In this paper, the theory model setup is presented in Sect. 2. The experimental demonstration is given in Sect. 3. Section 4 gives the theoretical results and compares them with experimental results by changing the parameters. The motion state analysis of droplets is also given in this section as a further discussion according to the simple rule that droplets will choose to enter the channel which has the instantaneous maximum flow rate. Section 5 concludes the paper.

2 Theoretical modeling of droplet traffic

to test the model as an example.

The basic yet essential structure considered here is a threenode loop with two inlets and one outlet. According to the flow-electric current analogy in laminar flows, such loop can be represented by an electric circuit in Fig. 1b. The electric resistances correspond to the flow resistances of the microchannel segments between nodes, respectively. To further control the motion of the liquid and droplets, additional controlling channels can be added to the upstream parts of the network to form an expanded structure. If the droplets present in the microfluidic network, the behavior of the flow becomes more complex than the case of singlephase flow. Thus, it is necessary to develop efficient models to describe and predict the droplet traffic, especially for the large complex microfluidic networks. In this section, we derive the mathematical relationship between the outlet patterns (the intervals of droplets) and the parameters including microstructure size, tuning flow rates and so on. With mathematical analysis, theory model can be looked as a useful numerical simulation method to understand and manage the microfluidic droplet-related traffic problems (Schindler and Ajdari 2008; Cybulski and Garstecki 2010; Jousse et al. 2006; Sessoms et al. 2009; Behzad et al. 2010; Sessoms et al. 2010; Smith and Gaver 2010; Glawder et al. 2011). The analytical results here can provide effective reference for encoding and encounter of droplets.

The expansion circuit structure in Fig. 1b can be explained with a further detailed schematic as shown in Fig. 2, with relevant parameters describing the operating of the droplet motion through the loop structure. The loop shown in the network is selected for convenience, and it may be other forms which can be called the loop-like structures. The constant cross section of microchannel network is symmetrical and contains two identical microfluidic T-junctions that generate two droplet trains at the upstream. The total flow rates are Q_1 (including the continuous fluid flow rate Q_{oill} and the dispersed fluid flow rate Q_{waterl}) for the upper T-junction for droplet generation and Q_2 (including the continuous fluid flow rate Q_{oil2} and the dispersed fluid flow rate Q_{water2}) for the lower T-junction. These two T-junctions then produce two trains of droplets which are denoted by ξ for the upper train and ζ for the lower train. Two tuning flows of Q_{1T} and Q_{2T} are introduced at nodes *a* and *b*, respectively. We let $Q_1 = n_1Q$, $Q_2 = n_2Q$, $Q_{1T} = m_1Q$ and $Q_{2T} = m_2Q$, where n_1 , n_2 , m_1 and m_2 are nondimensional factors. The droplet intervals then will be increased or decreased (dilution or concentration), depending on the direction of the tuning flow. The train of droplets moves through the nodes *a* (or *b*), *c* (or *d*) and then *e*, which can be categorized by four stages: I, II, III and IV, as shown in Fig. 2. Finally, a new droplet train will be re-grouped in the outlet channel. Therefore, the primary goal of this work is to establish the relationship between the rearranged droplets and the incoming droplets. The arrangement information of the new droplet train is related to the operating conditions and geometrical parameters:

$$\lambda^{\rm IV} = F(Q, n_1, n_2, m_1, m_2, X, L_A, L_B, \ldots)$$
(1)

where λ^{IV} represents droplet intervals of the output droplet train in stage IV, and X, L_A and L_B are the lengths of the channel segments betweens nodes as shown in Fig. 2.

In general, when number ξ droplet of train 1 arrives at node c, number ζ droplet of train 2 will arrive at the location that has a distance of x away from node d. Due to the symmetrical nature of the network structure, x satisfies the condition: $0 \le x < \lambda_2^{\text{II}}$. Here the subscript denotes droplet train 1 or 2, while the superscript denotes the different stages I, II, III and IV. For example, λ_2^{II} represents the adjacent droplets' interval of droplet train 2 at stage II. The total time for droplet ξ of train 1 to arrive at node c is $\Delta t_{1,\xi} = \Delta t_1^{\text{II}} + \xi \lambda_1^{\text{I}} / V_1^{\text{I}} (\xi \ge 0)$, where $\Delta t_1^{\text{II}} = X / V_1^{\text{II}}, V_1^{\text{I}}$ and V_1^{II} are the droplet velocities, and the subscript represents droplet train 1 and the superscript represents the stages I and II that droplets stay in; similarly, the total time for droplet ζ of train 2 to arrive at the location that has an x distance away from node d is $\Delta t_{2,\zeta} = \Delta t_2^{\text{II}} + \zeta \lambda_2^{\text{I}} / V_2^{\text{I}} (\zeta \ge 0)$, where $\Delta t_2^{\text{II}} = (X - x)/V_2^{\text{II}}$. V_2^{I} and V_2^{II} are the corresponding droplet velocities. Considering $\Delta t_{1,\xi} = \Delta t_{2,\zeta}$, we obtain:

$$X/V_1^{\rm II} + \xi \lambda_1^{\rm I}/V_1^{\rm I} = (X - x)/V_2^{\rm II} + \zeta \lambda_2^{\rm I}/V_2^{\rm I}$$
(2)

Droplet velocities at the four stages can be calculated as:

$$V_{1}^{I} = \beta Q_{1}/S;$$

$$V_{2}^{I} = \beta Q_{2}/S;$$

$$V_{1}^{II} = \beta (Q_{1} + Q_{1T})/S;$$

$$V_{2}^{II} = \beta (Q_{2} + Q_{2T})/S;$$

$$V_{1}^{III} = \beta Q_{A}/S;$$

$$V_{2}^{III} = \beta Q_{B}/S;$$

$$V^{IV} = \beta Q_{out}/S.$$
(3)

where S is the cross-sectional area of the microchannel, Q_A and Q_B are the corresponding flow rates in the segmental channels A and B, respectively, and Q_{out} is the flow rate in the outlet channel. The slip factors of droplet velocity for all the channels are assumed to be constant (Labrot et al.

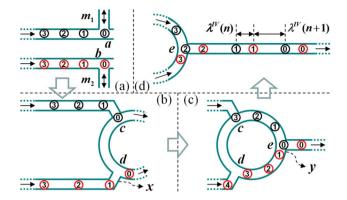


Fig. 3 A diagram of droplets traffic and encoding process for the case of $\xi = 0$, $\zeta = 1$, i = j = 0. **a**-**d** are four important states of the traffic process in turn. Droplets, represented with *black* and *red circles*, are labeled and their sequence numbers are written in them for convenient description. Droplet number 0 (*black*) arrives at node *c*, while droplet number 1 (*red*) arrives at the location that has a distance of *x* away from node *d*; meanwhile, droplet number 0 (*black*) becomes the one i = 0, droplet number 1 (*red*) becomes the one j = 0. From the next state at node *e*, we get i = j = 0. A new droplet train is formed in the outlet channel at last (color figure online)

2009; Bithi and Vanapalli 2010; Jeanneret et al. 2012) and marked with β in Eq. (3).

Substituting Eq. (3) into Eq. (2) yields the controlling equation of x:

$$\frac{\xi \lambda_1^{\rm I}}{Q_1} + \frac{X}{Q_1 + Q_{1T}} = \frac{\zeta \lambda_2^{\rm I}}{Q_2} + \frac{X - x}{Q_2 + Q_{2T}} \tag{4}$$

Equation (4) can be changed into:

$$\frac{x}{X} = 1 - \frac{m_2 + n_2}{m_1 + n_1} - \frac{\xi(m_2 + n_2)}{n_1} \frac{\lambda_1^1}{X} + \frac{\zeta(m_2 + n_2)}{n_2} \frac{\lambda_2^1}{X}$$
(5)

where $0 \le x/X < (m_2 + n_2)\lambda_2^l/(n_2X)$. Figure 3a, b shows droplets traffic and encoding processes for two incoming droplet trains in the case of $\xi = 0$ and $\zeta = 1$ (Fig. 3a–d is four times the steady motion state). As the flow rates Q_1, Q_2 and segment length X are fixed, the distance of x is solely determined by two tuning flow rates $(m_1Q \text{ and } m_2Q)$.

Under proper values of tuning flow rates, droplets from either part do not go through segment channel *C* and the whole flow system reaches a steady state. We introduce *i* to indicate an arbitrary droplet following droplet ξ of train 1 and *j* to indicate an arbitrary droplet following droplet ζ of train 2. Here $i \ge 0$, $j \ge 0$, and i = 0 is droplet ξ of train 1 while j = 0 is droplet ζ of train 2. Generally, we can still assume when droplet *i* arrives at node *e*, droplet *j* will arrive at the location that has a distance of *y* away from node *e*; *y* satisfies the condition: $0 \le y < \lambda_2^{\text{III}}$. Because each droplet has a length, when *y* becomes smaller than this length, collisions will occur at the outlet junction, and there will be another limitation for *y*. In this paper, we make assumptions that the length of droplets is not considered for convenience of the theoretical modeling, and thus the model is more valid for short droplets. Figure 3a–c shows droplets traffic and encoding processes for two incoming droplet trains in the case of $\xi = 0$, $\zeta = 1$ and i = j = 0. Finally, we can rearrange the droplet train in the outlet microchannel by varying the tuning flow rates as shown in Fig. 3d.

Following the same procedure described before, the total time for number $\xi + i$ droplet of train 1 to arrive at node *e* is $\Delta t_{1,\xi+i} = \Delta t_1^{\text{III}} + i\lambda_1^{\text{II}}/V_1^{\text{II}} (i \ge 0)$, where $\Delta t_1^{\text{III}} = L_A/V_1^{\text{III}}$, the total time for number $\zeta + j$ droplet of train 2 to arrive at the location that has a *y* distance away from node *e* is $\Delta t_{2,\zeta+j} = \Delta t_2^{\text{III}} + (x + j\lambda_2^{\text{II}})/V_2^{\text{II}} (j \ge 0)$ where $\Delta t_2^{\text{III}} = (L_B - y)/V_2^{\text{III}}$. Depending on the capillary number, droplet will deform at nodes and take time when passing through the nodes. Here we make assumptions that the droplets are short and ignore the droplet deformation and relaxation time. It is more convenient for theoretical modeling, and the model is more valid for short droplets mentioned above. Hence, based on the approximate equation $\Delta t_{1,\xi+i} \approx \Delta t_{2,\zeta+j}$, we obtain:

$$L_A/V_1^{\rm III} + i\lambda_1^{\rm II}/V_1^{\rm II} = (L_B - y)/V_2^{\rm III} + (x + j\lambda_2^{\rm II})/V_2^{\rm II}$$
(6)

Substituting Eq. (3) into Eq. (6) yields the controlling equation of *y*:

$$\frac{i\lambda_1^{II}}{Q_1 + Q_{1T}} + \frac{L_A}{Q_A} = \frac{x + j\lambda_2^{II}}{Q_2 + Q_{2T}} + \frac{L_B - y}{Q_B}$$
(7)

The droplet intervals at all stages can be derived as follows (see Appendix 1 for details):

$$\begin{cases} \lambda_{1}^{II} = (Q_{1} + Q_{1T})\lambda_{1}^{I}/Q_{1}; \\ \lambda_{2}^{II} = (Q_{2} + Q_{2T})\lambda_{2}^{I}/Q_{2}; \\ \lambda_{1}^{II} = Q_{A}\lambda_{1}^{II}/(Q_{1} + Q_{1T}); \\ \lambda_{2}^{III} = Q_{B}\lambda_{2}^{II}/(Q_{2} + Q_{2T}); \\ \lambda_{1}^{IV} = Q_{\text{out}}\lambda_{1}^{II}/Q_{A}; \\ \lambda_{2}^{IV} = Q_{\text{out}}\lambda_{2}^{III}/Q_{B}. \end{cases}$$
(8)

Using the relationship in Eq. (7), Eq. (8) can be changed to:

$$\frac{i\lambda_1^{\rm I}}{Q_1} + \frac{L_A}{Q_A} = \frac{x + j(Q_2 + Q_{2T})\lambda_2^{\rm I}/Q_2}{Q_2 + Q_{2T}} + \frac{L_B - y}{Q_B}$$
(9)

For Stokes flows, microfluidic network can be analyzed based on its equivalent Ohmic circuit. In the loop structure shown in Fig. 2, we derive the flow rates in segments A, B and C by assuming that the flow in segment C moves counterclockwise:

$$\begin{cases}
Q_C = \frac{R_A(Q_1+Q_{1T})-R_B(Q_2+Q_{2T})}{R_A+R_B+R_C}; \\
Q_A = (Q_1+Q_{1T})-Q_C; \\
Q_B = (Q_2+Q_{2T})+Q_C.
\end{cases}$$
(10)

where R_A , R_B and R_C are the total hydrodynamic resistances of segments A, B and C, respectively. With the presence of droplets, the total hydrodynamic resistances are the channel resistances plus the resistances caused by droplets, i.e., $R_A = \overline{R_A} + n_A R_{d1}, R_B = \overline{R_B} + n_B R_{d2}$ and $R_C = \overline{R_C}$ (there are no droplets in segment C), where $\overline{R_A}$, $\overline{R_B}$ and $\overline{R_C}$ are the pure resistances of the segments, R_{d1} and R_{d2} are the resistances caused by one droplet from the upper and lower train, respectively. $n_A = L_A / \lambda_1^{\text{III}}$ and $n_B = L_B / \lambda_2^{\text{III}}$ are the numbers of droplets in segment A and segment B, respectively. R_{d1} and R_{d2} depend on the parameters such as droplet viscosity (μ_{d1} and μ_{d2}), flow rate (Q_A and Q_B), viscosity ratio of droplet to continuous phase, surface tension, droplet size (Bretherton 1961; Park and Homsy 1984; Wong et al. 1995). Together with the tuning flow rates, we can change these parameters to control droplet encoding results.

We define $R = \overline{R_C}$ and rewrite other resistances in term of R: $\overline{R_A} = m_3 R$, $\overline{R_B} = m_4 R$, $R_{d1} = \Gamma_1 R$ and $R_{d2} = \Gamma_2 R$, where m_3, m_4, Γ_1 and Γ_2 are dimensionless parameters. Different Γ_1 and Γ_2 stand for two different droplet trains. Combining with the previous definitions, Eq. (9) can be modified to:

$$\frac{y}{X} = F\frac{x}{X} + F(m_2 + n_2) \left(\frac{j\lambda_2^1}{n_2 X} - \frac{i\lambda_1^1}{n_1 X}\right) + \left(m_4 - \frac{Fm_3}{1 + \frac{m_1 + n_1}{m_2 + n_2} - F}\right) \frac{L_C}{X}$$
(11)

where F is:

$$F = 1 + \frac{(m_3 + \Gamma_1 n_A)\frac{m_1 + n_1}{m_2 + n_2} - (m_4 + \Gamma_2 n_B)}{1 + m_3 + m_4 + \Gamma_1 n_A + \Gamma_2 n_B}$$
(12)

According to the Eq. (8), we can derive:

$$\begin{cases} \lambda_1^{\rm IV} = Q_{\rm out} \lambda_1^{\rm I} / Q_1; \\ \lambda_2^{\rm IV} = Q_{\rm out} \lambda_2^{\rm I} / Q_2. \end{cases}$$
(13)

Since $Q_{\text{out}} = Q_1 + Q_2 + Q_{1T} + Q_{2T} = (m_1 + m_2 + n_1 + n_2)Q$, we have:

$$\begin{cases} \lambda_1^{\rm IV} = (m_1 + m_2 + n_1 + n_2)\lambda_1^{\rm I}/n_1; \\ \lambda_2^{\rm IV} = (m_1 + m_2 + n_1 + n_2)\lambda_1^{\rm II}/n_2. \end{cases}$$
(14)

Equation (14) implies that once two trains of droplets enter the outlet channel, the intervals of droplets change to new values that are determined by tuning flows and droplet interval in the upstream. These droplets from segment Aand segment B are combined to form a new train of droplets. Generally, we can get the following coding arrangement:

$$\lambda^{\text{IV}}(n) = \begin{cases} V^{\text{IV}} y / V_2^{\text{III}}, & (n = 1); \\ \lambda_1^{\text{IV}} - \lambda^{\text{IV}}(n-1), & (n = 3, 5, 7, \ldots); \\ \lambda_2^{\text{IV}} - \lambda^{\text{IV}}(n-1), & (n = 2, 4, 6, \ldots). \end{cases}$$
(15)

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where $y/V_2^{\text{III}} \le \lambda_1^{\text{III}}/V_1^{\text{III}}$ and *n* is the order number of droplets in the new droplet train.

3 Experimental explanation

We did a simple experiment to test the model as an example. In experiments, the SU-8 photoresist was used to fabricate molding master on a glass substrate by soft-lithography with mask design shown in Fig. 4a. PDMS prepolymer and curing agent were mixed in the ratio of 10:1 (v/v),

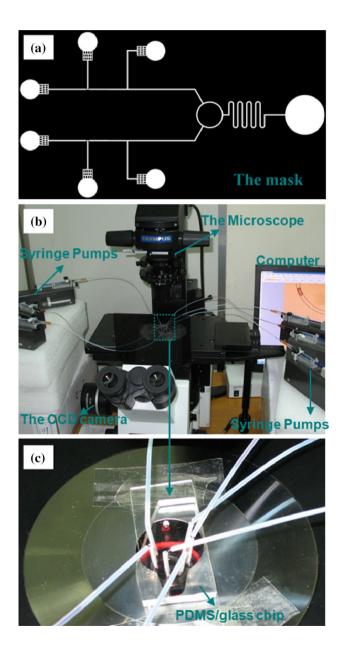


Fig. 4 a Mask of the PDMS/glass chip for soft-lithography. b The actual experimental setup. c The microfluidic chip and its connection

poured on the molding master and degassed. After polymerization at 80 °C for 2 h, we got a PDMS slab containing desired microstructures by peeling-off and hole-drilling. A glass slide was spin-coated with a thin layer of PDMS and bonded with the PDMS slab after plasma treatment to obtain the hybrid PDMS/glass chip. According to the mask design and Sect. 2, we have $L_C = 2 \text{ mm}$, X = 6.56 mmand $m_3 = m_4 = 1$; meanwhile, the cross section of the microchannels in the PDMS/glass chip has a height of $60 \ \mu m$ and a width of 100 μm . For droplet generation, the continuous phase was mineral oil with Span-80 surfactant (1 %, w/w) and the discrete phase was deionized water. The longer pumps (TJ-3A/W0109-1B) were used to inject fluids into the chip. An Olympus microscope and its supporting camera (IX73 inverted microscope; CCD-DP73) were used to observe the droplet motion and take the experimental images (Fig. 4b). The Image-Pro Plus 5.1 and MATLAB softwares were used to treat the images. We controlled the flow rates of the two fluids to generate droplet trains through two T-junctions: 0.6 µL/min for the mineral oil and 0.15 µL/min for the deionized water. The tuning flow rates Q_{1T} is fixed to 0.3 µL/min and Q_{2T} is made equal to 0.15, 0.2, 0.25, 0.3, 0.35, 0.4, 0.45, 0.5, 0.55, 0.6, 0.65, 0.7, 0.75, 0.8 and 0.85 µL/min, respectively. In order to show the experimental results more clearly, we make one droplet train black with Photoshop as Hashimoto and Whitesides (2010), and the results are shown in Figs. 5 and 7.

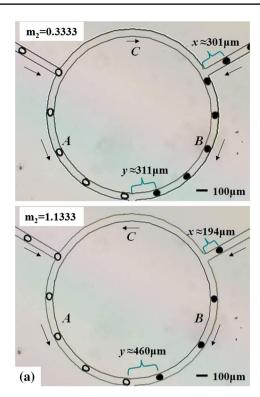
4 Results and discussion

In this section, we show the results with experimental numeric input to the solution. Generally, we mainly show and discuss the results that are controlled by m_2 , keeping other parameters unchanged. We give the controlling results of x and y, then the encoding or fusion results, and compare them with the experiment results. Finally we discuss and give the controlling range of m_2 by droplet motion state analysis.

4.1 Controlling results of x and y

According to the theoretical analysis, the controlling results of x and y are the basis for getting the controlling results of droplet encoding and fusion in the outlet channel. The nondimensional parameters mentioned in Sect. 2 are used. In the experiment, we get $m_1 = 0.4$, $\lambda_1^{\text{I}} = \lambda_1^{\text{II}} = \lambda_0 \approx 340 \,\mu\text{m}$ by calculation and measurement under the conditions $n_1 = n_2 = 1$, $Q_1 = Q_2 = Q = 0.75 \,\mu\text{L/min}$, $Q_{1T} = 0.3 \,\mu\text{L/}$ min and so on (see Sect. 3). Equation (5) becomes:

$$\frac{x}{X} = (\zeta - \xi)(1 + m_2)\frac{\lambda_0}{X} + \frac{m_1 - m_2}{1 + m_1}$$
(16)



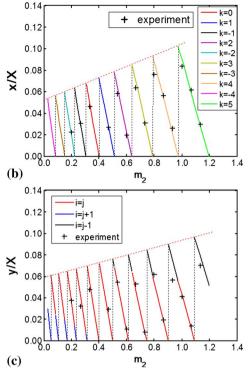


Fig. 5 Results of x/X and y/X controlled by m_2 . **a** The experimental results of x and y when m_2 equals to 0.3333 and 1.1333, respectively. **b** The controlling results of x/X change with m_2 and are compared with the experimental results. Here $m_1 = 0.4$ and $k = \zeta - \xi$, different values of k stand for different situations about two droplets of each train arriving at locations of c and d separately and simultaneously. The *red dashed line*, whose function is $x/X = (1 + m_2)\lambda_0/X$,

The experimental results of x and y are obtained through measurement as shown in Fig. 5a; in the two cases, m_2 equals to 0.3333 and 1.1333, respectively. The partial results of x/X as a function m_2 according to Eq. (16) are shown in Fig. 5b, where m_2 ranges from 0.0273 to 1.1971. The area between the abscissa and the red dashed line is the range of x/X; here the function of the red dashed line is $x/X = (1 + m_2)\lambda_0/X$. In the figure, the artificial marks of the black dashed lines indicate that x/X can be got by a given value of m_2 under the order of droplets. Here we introduce $k = \zeta - \xi$, where $k = 0, \pm 1, \pm 2, \dots$ Different k represents the different patterns how the droplets of two trains arrive at the two locations. In effect, both the values of x/X and k can be determined by a certain m_2 . For example, when $0.3053 < m_2 \le 0.4$, we get k = 0 from Fig. 5b; substituting m_2 and k into Eq. (16), we can get the value of x/X.

Based on the controlling results of x/X, we let $\Gamma_1 = \Gamma_2 = 8$ in this paper (Labrot et al. 2009); in the meantime, we derive the average values of the droplet number in branch $A(n_A)$ and branch $B(n_B)$ of the loop by steady-state analysis (see Appendix 2). Finally, we get the results of

stands for the maximum values of x/X under different values of k. Both x/X and k can be determined by m_2 . **c** The controlling results of y/X change with m_2 and are compared with the experimental results. y/X can be determined by m_2 under the relationship of i and j. The red dashed line stands for the maximum values of y/X under droplets order and its function is $y/X = \lambda_2^{\text{III}}/X$ (color figure online)

y/X by substituting all the related results into Eq. (11); y/Xis a function of m_2 and the result is shown in Fig. 5c. Similarly, the area between the abscissa and the red dashed line is the range of y/X; the function of the red dashed line is $y/X = \lambda_2^{III}/X$; the artificial marks of the black dashed lines indicate that y/X can be got by a given m_2 under the order of droplets (expressed by k and the relationship of i and j). For a certain m_2 , we can know k and the relationship of i and *j* from Fig. 5b, c and then determine y/X from Eq. (11). Figure 5c also shows that if the m_2 is different, the relationship of i and j may also be different under a same k. For example, under the condition of $0.9023 < m_2 \le 1.0909$, k = 1, *i* and *j* have two relationships: i = j (indicated with the red line) and i = j - 1 (indicated with the black line). The experimental results are given out with plus symbols in the figures, and they agree with the analytical results very well.

4.2 Encoding and encounter results of droplets

Based on the above controlling results of y/X under the experimental conditions, Eq. (15) can be simplified as:

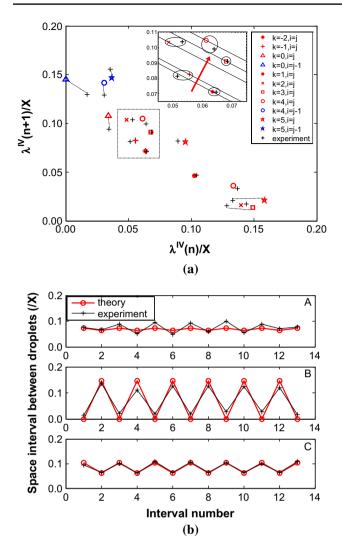


Fig. 6 Droplets encoding and encounter results under the experimental conditions. **a** Poincaré maps of the (n + 1)st space interval $(\lambda^{IV}(n + 1))$ versus the *n*th interval $(\lambda^{IV}(n))$, the value of m_2 is different for every point. The *inset* figure describes the sum of $\lambda^{IV}(n)/X$ and $\lambda^{IV}(n + 1)/X$, and the sum increases with m_2 . **b** Plots from A to C show signal encoding results of space interval, and their values of m_2 are A 0.2, B 0.4 and C 0.8. Specifically, plot B indicates the encounter state of the two droplet trains

$$\begin{cases} \lambda^{\rm IV}(n+1) = V^{\rm IV}y/V_2^{\rm III};\\ \lambda^{\rm IV}(n) = \delta - \lambda^{\rm IV}(n+1). \end{cases}$$
(17)

where $\delta = \lambda_1^{\text{IV}} = \lambda_2^{\text{IV}} = (2 + m_1 + m_2)\lambda_0$, *n* is the order number of droplets in the new droplet train.

Figure 6 shows droplets encoding and encounter results in the outlet channel. Figure 6a is the Poincaré map that plots the (n + 1)st space interval $(\lambda^{IV}(n+1))$ versus the *n*th interval $(\lambda^{IV}(n))$; the intervals are normalized by X. The solutions of $\lambda^{IV}(n)$ and $\lambda^{IV}(n+1)$ are got from Eq. (17). Each point in the map corresponds to a special value of m_2 . The analytical and experimental results agree

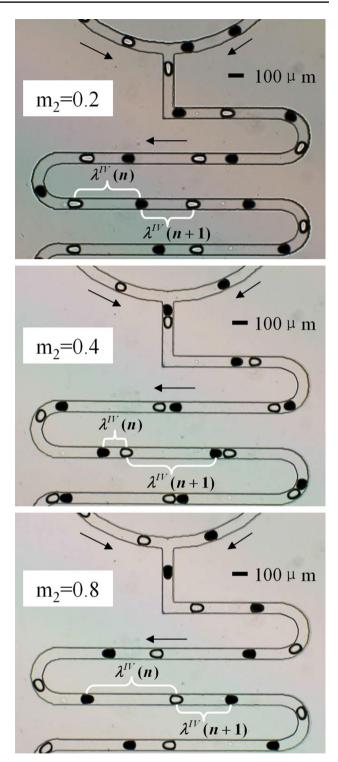


Fig. 7 Experimental results for different m_2 . The space intervals were got by measurement

well with each other, there are several pairs have bigger difference, and we connect them with black dashed lines as shown in Fig. 6a. When m_2 increases gradually, the sum of the abscissa and the ordinate corresponding

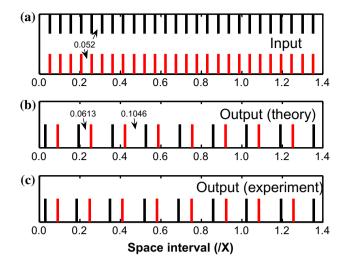


Fig. 8 Schematic for input and output results of droplets space intervals. **a** represents input, and **b** and **c** represent theoretical and experimental output results, respectively. *Red* and *black line* segments indicate the presence of droplets. Here $m_2 = 0.8$ and $\lambda_0/X = 0.052$, the new droplet intervals are: $\lambda^{IV}(n)/X = 0.0613$ and $\lambda^{IV}(n + 1)/X = 0.1046$ (color figure online)

to every point increases in the linear way; this is because $\lambda^{IV}(n)/X + \lambda^{IV}(n+1)/X = (2.4 + m_2)/19.3$ according to the Eq. (14) under the conditions, and it is an increasing function in (0.0273, 1.1971). For discrete m_2 , it increases in the leaping way as shown in the inset figure which describes the square area framed by black dashed lines. In the inset figure, the black solid lines is the theory results and the red arrow points to the increasing direction; the theoretical results and their corresponding experimental results are surrounded with ellipses. Figure 6b shows the space intervals of droplets versus interval numbers, where m_2 equals to 0.2, 0.4 and 0.8 from A to C, respectively. The two inlet droplet trains form a new train in the staggered manner at last, and the regular distribution result of the new droplet train can be controlled and taken as the encoding signals. Figure 7 shows the corresponding experimental results, and we measure the distance to get $\lambda^{IV}(n)$ and $\lambda^{\text{IV}}(n+1)$. In the condition of $m_2 = 0.4$, $\lambda^{\text{IV}}(n)/X = 0$ and $\lambda^{\text{IV}}(n+1)/X = 0.1451$, the two droplet trains overlap completely and droplets from the two trains encounter in pairs. We can take these situations as fusion states because their distance is zero in theory, but the fusion state may not happen because the surfactant can change droplets' surface tension and make the interface more stable (Mazutis et al. 2009) as shown in Fig. 7. The droplets outlet patterns are different for different controlling conditions.

Furthermore, Eq. (14) also indicates that different values of λ_0/X (or input signals) correspond to different

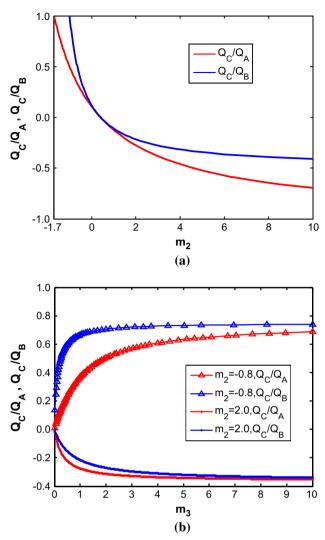


Fig. 9 Results of Q_C/Q_A and Q_C/Q_B which are the functions of m_2 and m_3 , when there is no droplets going through branch *C*. **a** Q_C/Q_A and Q_C/Q_B are compared with 1 and -1, respectively, to show the feasible range of m_2 under steady motion state of droplets and the experimental conditions. **b** The theory results about the influence of L_C to the flow system under the experimental conditions. Here we assume $m_4 = m_3$

 $\lambda^{IV}(n)/X$ and $\lambda^{IV}(n+1)/X$ (or output signals) under the given conditions, that is, $\lambda^{IV}(n)/X$ and $\lambda^{IV}(n+1)/X$ are functions of λ_0/X . Figure 8 shows the input and output schematic results of droplets space intervals for $\lambda_0/X = 0.052$ under the experimental conditions including $m_2 = 0.8$; Fig. 8a is input, while Fig. 8b, c is output of analysis and experiment results respectively. A line segment (red or black) indicates the presence of a droplet. For $\lambda_0/X = 0.052$, the droplet intervals of the new output droplet train are 0.0613 and 0.1046, and they emerge in the staggered manner.

4.3 Motion state analysis of droplets

Droplet will choose to enter the channel that has the instantaneous maximum flow rate when arriving at a junction. We assume that the droplet from either part does not go through branch *C* in stage III, i.e., $Q_C < Q_A$ and $-Q_C < Q_B$. Thus we discuss the ratios of Q_C/Q_A and Q_C/Q_B and compare them with 1 and -1, respectively; find the feasible range of m_2 under the conditions given before. We believe that if $Q_C/Q_A > 1$ or $Q_C/Q_B < -1$, there will be droplets going through branch *C*, previous stability will be destroyed, and new stable states may be attained. An important reason that the model well describes the experimental data is that the fluctuations of the hydrodynamic resistances of the various arms of the loop remain small when compared to their mean values under the stability motion state. According to Eq. (10), we get Eq. (18) below:

$$\frac{Q_C}{Q_A} = \frac{(\Gamma_1 n_A + m_3) \frac{m_1 + n_1}{m_2 + n_2} - (\Gamma_2 n_B + m_4)}{(\Gamma_2 n_B + m_4 + 1) \frac{m_1 + n_1}{m_2 + n_2} + (\Gamma_2 n_B + m_4)};$$

$$\frac{Q_C}{Q_B} = \frac{(\Gamma_1 n_A + m_3) \frac{m_1 + n_1}{m_2 + n_2} - (\Gamma_2 n_B + m_4)}{(\Gamma_1 n_A + m_3 + 1) + (\Gamma_1 n_A + m_3) \frac{m_1 + n_1}{m_2 + n_2}}.$$
(18)

where n_A and n_B are functions of m_2 and their solutions are in Appendix 2. We assume L_{d1} and L_{d2} are the additional excess resistive length of R_{d1} and R_{d2} , respectively. Equation (18) can be changed to Eq. (19):

$$\frac{Q_C}{Q_A} = \frac{(L_{d1}n_A + L_A) \frac{n_1 \lambda_2^{l} \lambda_1^{lI}}{n_2 \lambda_1^{l} \lambda_2^{lI}} - (L_{d2}n_B + L_B)}{(L_{d2}n_B + L_B + L_C) \frac{n_1 \lambda_2^{l} \lambda_1^{lI}}{n_2 \lambda_1^{l} \lambda_2^{lI}} + (L_{d2}n_B + L_B)};$$

$$\frac{Q_C}{Q_B} = \frac{(L_{d1}n_A + L_A) \frac{n_1 \lambda_2^{l} \lambda_1^{lI}}{n_2 \lambda_1^{l} \lambda_2^{lI}} - (L_{d2}n_B + L_B)}{(L_{d1}n_A + L_A + L_C) + (L_{d1}n_A + L_A) \frac{n_1 \lambda_2^{l} \lambda_1^{lI}}{n_2 \lambda_1^{l} \lambda_2^{lI}}}.$$
(19)

The conditions that λ_1^{II} and λ_2^{II} must satisfy in terms of L_A , L_B , L_C , L_{d1} and L_{d2} based on $Q_C/Q_A < 1$ and $Q_C/Q_B > -1$ (no droplets flow through branch *C*) can be got:

$$\begin{cases} [(L_{d1}n_{A} + L_{A}) - (L_{d2}n_{B} + L_{B} + L_{C})] \frac{n_{1}\lambda_{2}^{1}}{n_{2}\lambda_{1}^{1}} \frac{\lambda_{1}^{\Pi}}{\lambda_{2}^{\Pi}} < 2(L_{d2}n_{B} + L_{B}); \\ 2(L_{d1}n_{A} + L_{A}) \frac{n_{1}\lambda_{2}^{1}}{n_{2}\lambda_{1}^{1}} \frac{\lambda_{1}^{\Pi}}{\lambda_{2}^{\Pi}} > (L_{d2}n_{B} + L_{B}) - (L_{d1}n_{A} + L_{A} + L_{C}). \end{cases}$$

$$(20)$$

Equation (18) can be simplified based on the experimental conditions. Figure 9a shows the results of Q_C/Q_A and Q_C/Q_B that are functions of m_2 . We find that $Q_C/Q_A = 1$ in case $m_2 = -1.7$ and it is the vertical asymptote of Q_C/Q_B ; Q_C/Q_B will not be less than -1 in the large range of m_2 . The intersection point of Q_C/Q_A and Q_C/Q_B curves is (0.4, 0), i.e., the flow rate in branch *C* is zero because of the symmetry of the structure and controlling conditions. Relative to $L_A(m_3L_C)$ and $L_B(m_4L_C)$, we also discuss the influence of L_C to the flow system with the model. Here we assume

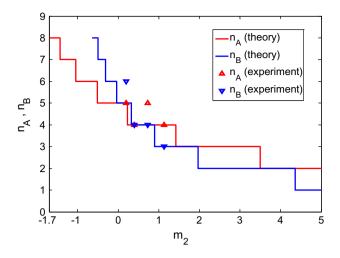


Fig. 10 Theory results about the average values of droplet number in branch A (n_A) and branch B (n_B) as functions of m_2 . The experimental results are obtained by observation when m_2 equals to 0.2, 0.4, 0.7333 and 1.1333. The result is under the experimental conditions

 $m_4 = m_3$ for convenient explanation and give the results that Q_C/Q_A and Q_C/Q_B are functions of m_3 , as shown in Fig. 9b; m_2 equals to -0.8 and 2.0, respectively, under the experimental conditions. When m_2 equals to -0.8, we have $Q_C/Q_B > Q_C/Q_A > 0$; Q_C/Q_A and Q_C/Q_B increase with m_3 and tend to flat gradually. It indicates that the smaller L_C becomes (relative to L_A and L_B), the more likely the droplet train 1 has droplets go through branch C than droplet train 2. It is because the flow rate of droplet train 1 is larger than that of droplet train 2, so there is flow rate through branch C from node c to node d and increases relative to Q_A when L_C decreases, and droplets from train 1 have the trend go through branch C. When m_2 equals to 2.0, we have $Q_C/Q_A < Q_C/Q_B < 0$; Q_C/Q_A and Q_C/Q_B decrease with m_3 and tend to flat gradually. It indicates that the smaller L_C becomes (relative to L_A and L_B), the more likely the droplet train 2 has droplets go through branch C than droplet train 1. We can also explain the reason as the case m_2 equals to -0.8. When m_3 tends to zero, c, d and e become the same node (see Fig. 2), and Eq. (11) becomes Eq. (5). Figure 10 gives the results of n_A and n_B when m_2 ranges from -1.7to 8, the n_A and n_B curves also intersect when $m_2 = 0.4$. Meanwhile, the experimental results are also shown in Fig. 10 for the cases that m_2 equals to 0.2, 0.4, 0.7333 and 1.1333. When m_2 varies in the range between -1.7 and 0.4, Fig. 9a illustrates that $Q_C/Q_B > Q_C/Q_A > 0$, i.e., $Q_B < Q_A$; we know $n_A < n_B$ from Appendix 2 because there is no droplets in branch C, n_A curve is under n_B curve. When $m_2 > 0.4$, $Q_C/Q_A < Q_C/Q_B < 0$, so $Q_A < Q_B$ and $n_A > n_B$, n_A curve is above n_B curve. For the condition that m_3 does not equal to m_4 , we can also get the results we want.

5 Conclusion

In this paper, we studied droplets encoding and encounter (fusion in theory) problems in the microfluidic network. Two droplet trains are generated by the two same T-junctions, are controlled by two tuning flow rates and go through a looplike structure. Finally, a new droplet train is assembled in the outlet channel. We did mathematical analysis to the droplets transport process and set up a theoretical research model. This model reveals the relationship between the new droplet train's arrangement information (including droplets space intervals and droplet generation order) and the parameters, such as the tuning flow rates and so on. By doing the experimental research, we find the theoretical and experimental results agree well with each other, which verifies the validity of the theoretical model. The results show that droplets which may be generated at different moments can form encoding information in a certain tuning flow range, including the encounter one. After encounter, active or passive methods like electrocoalescence can be concerned, which can avoid many deficiencies of droplets fusion (Niu et al. 2009; Bremond et al. 2008; Niu et al. 2008; Zagnoni et al. 2009; Singh and Aubry 2007; Wang et al. 2009; Chen et al. 2013). Anyway, we make the research of droplet encoding and fusion together into one model. The range of the tuning flow rates and the influence of the loop-like structure size can be found by the model.

This theoretical model can provide guidance for the design of related microfluidic devices and research of droplet complex traffic problems; moreover, the new droplet train, containing specific information, can be used as the input signal of next stage to offer further multilevel studies. In addition, the work can be used to research cells, microorganisms, drug generation or chemical reactions, e.g., the interaction of normal cells and diseased cells after they are wrapped in droplets.

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Appendix 1: Droplet intervals in the dilution or concentration modules

Figure 11 below is a simple network, and it is also a dilution or concentration module as Sessoms et al. (2009). One droplet train moves from channel 1 whose cross section is S_1 to channel 2 whose cross section is S_2 , the slip factors of droplets equal to β_1 and β_2 , respectively. The flow rate of channel 1 is Q_{c1} , and the flow rate of channel 2 is

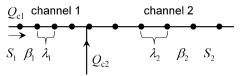


Fig. 11 A schematic diagram of droplet train dilution or concentration module

 $Q_{c1} + Q_{c2}$ after dilution. Q_{c2} can be minus, but all the droplets from channel 1 will go through channel 2.

For the module, we assume that droplets entering frequency is f_1 while droplets exit frequency is f_2 . The velocities of channel 1 and 2 are calculated as below:

$$\begin{cases} V_1 = \beta_1 Q_{c1} / S_1; \\ V_2 = \beta_2 (Q_{c1} + Q_{c2}) / S_2 \end{cases}$$
(21)

After Δt time, the entering droplet number is $f_1 \Delta t$, and the exit droplet number is $f_2 \Delta t$. Meanwhile, the distance of any droplet from channel 1 and 2 is:

$$\begin{cases} L_1 = V_1 \Delta t = \beta_1 Q_{c1} \Delta t / S_1; \\ L_2 = V_2 \Delta t = \beta_2 (Q_{c1} + Q_{c2}) \Delta t / S_2. \end{cases}$$
(22)

If we let λ_1 and λ_2 represent the space intervals between droplets which traffic in channel 1 and 2, respectively, then we have:

$$\begin{cases} \lambda_1 = L_1/(f_1 \Delta t) = \beta_1 Q_{c1}/(S_1 f_1); \\ \lambda_2 = L_2/(f_2 \Delta t) = \beta_2 (Q_{c1} + Q_{c2})/(S_2 f_2). \end{cases}$$
(23)

We can get f_1 and f_2 from Eq. (23):

$$\begin{cases} f_1 = \beta_1 Q_{c1} / (S_1 \lambda_1); \\ f_2 = \beta_2 (Q_{c1} + Q_{c2}) / (S_2 \lambda_2). \end{cases}$$
(24)

When droplets traffic in a microfluidic network, all the droplets number in the network will be stable under a stable traffic state. That is to say: $f_1 = f_2$. Combining with Eq. (24), we have:

$$\lambda_2 = S_1 \beta_2 (Q_{c1} + Q_{c2}) \lambda_1 / (S_2 \beta_1 Q_{c1})$$
(25)

If the microchannels' cross sections are equal to *S* and the slip factors of droplets in the microchannels are equal to β (Bithi and Vanapalli 2010; Jeanneret et al. 2012), we have:

$$\lambda_2 = (Q_{c1} + Q_{c2})\lambda_1 / Q_{c1} \tag{26}$$

Appendix 2: Droplet number in branch *A* and branch *B*

The total hydrodynamic resistances for branches A, B and C are $(n_C = 0)$:

$$\begin{cases}
R_A = \overline{R_A} + n_A R_{d1}; \\
R_B = \overline{R_B} + n_B R_{d2}; \\
R_C = \overline{R_C}.
\end{cases}$$
(27)

We also know that:

$$\begin{cases} n_A = L_A / \lambda_1^{\text{III}}; \\ n_B = L_B / \lambda_2^{\text{III}}. \end{cases}$$
(28)

Combining with Eqs. (8), (10) and (27), we have:

$$\begin{cases} \lambda_1^{\text{III}} = c_1(c_3 + c_4 R_{d2} n_B) / (c_5 + R_{d1} n_A + R_{d2} n_B); \\ \lambda_2^{\text{III}} = c_2(c_6 + c_4 R_{d1} n_A) / (c_5 + R_{d1} n_A + R_{d2} n_B). \end{cases}$$
(29)

where the coefficients above are as follows:

$$\begin{pmatrix}
c_1 = \lambda_1^{I}/Q_1; \\
c_2 = \lambda_2^{I}/Q_2; \\
c_3 = (Q_1 + Q_{1T})(\overline{R_B} + \overline{R_C}) + (Q_2 + Q_{2T})\overline{R_B}; \\
c_4 = Q_1 + Q_2 + Q_{1T} + Q_{2T}; \\
c_5 = \overline{R_A} + \overline{R_B} + \overline{R_C}; \\
c_6 = (Q_1 + Q_{1T})\overline{R_A} + (Q_2 + Q_{2T})(\overline{R_A} + \overline{R_C}).
\end{cases}$$
(30)

Substituting Eq. (29) into Eq. (28) yields

$$\begin{cases} n_A = (c_5 + R_{d1}n_A + R_{d2}n_B)L_A / [c_1(c_3 + c_4R_{d2}n_B)];\\ n_B = (c_5 + R_{d1}n_A + R_{d2}n_B)L_B / [c_2(c_6 + c_4R_{d1}n_A)]. \end{cases} (31)$$

Finally, n_A and n_B can be got by solving Eq. (31).

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